



TECHNICAL MANUAL

BLD-07-INTB2

DC BRUSHLESS MOTORS DRIVE

Pls read carefully this manual before installation

This manual supersedes any previous edition and revision. We reserve the right to implement modifications without notice.

DC BRUSHLESS MOTOR DRIVE

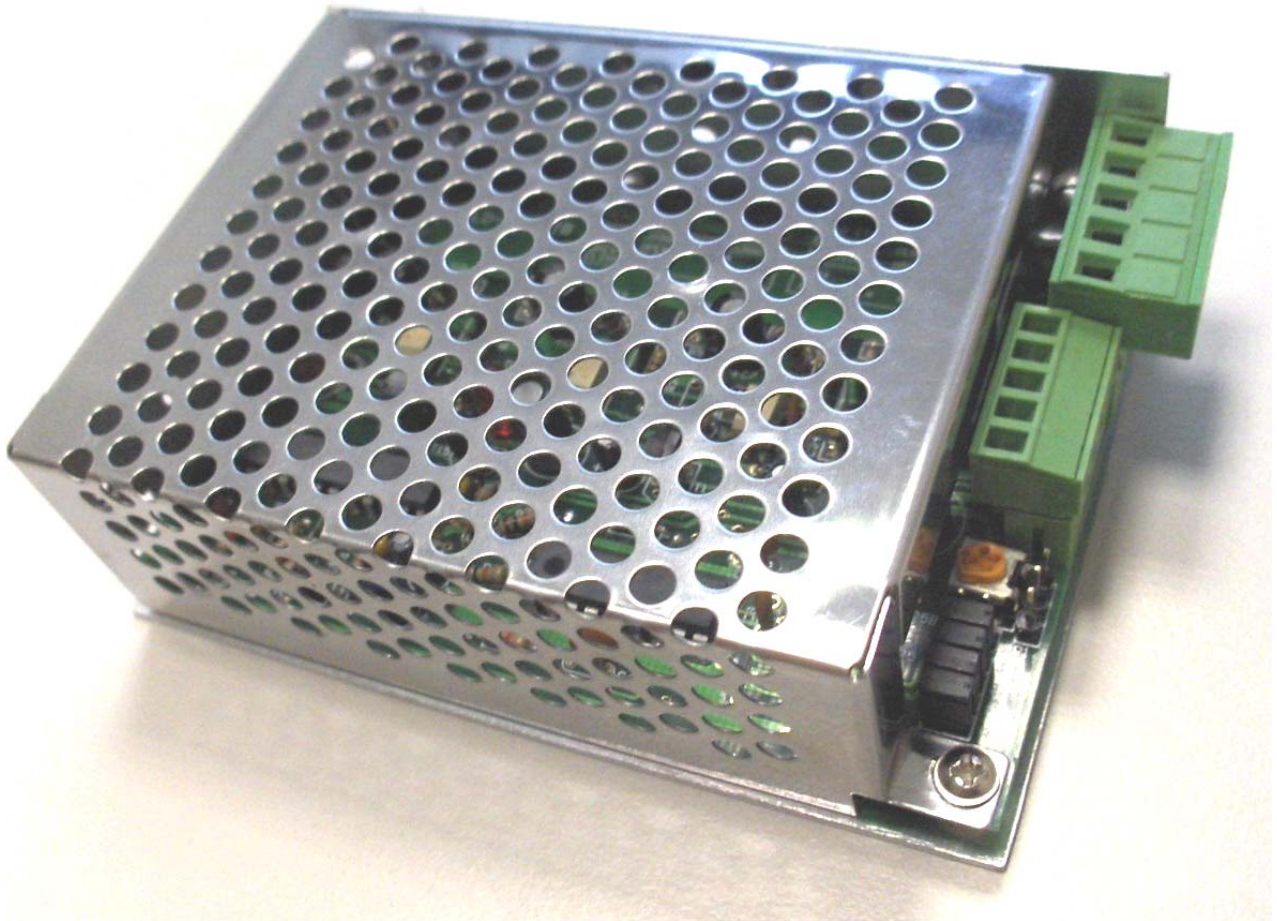
Model:

BLD-07-INTB2

1 INTRODUCTION

DC brushless motor drive of series BLD-07 runs by the means of Hall sensors transducer, a special microprocessor control and a built in drive device.

It can drive every DC brushless permanent magnet motors, low voltage, of series BL005.240, BL012.240, BL018.240, BL032.240 and BL043.240.



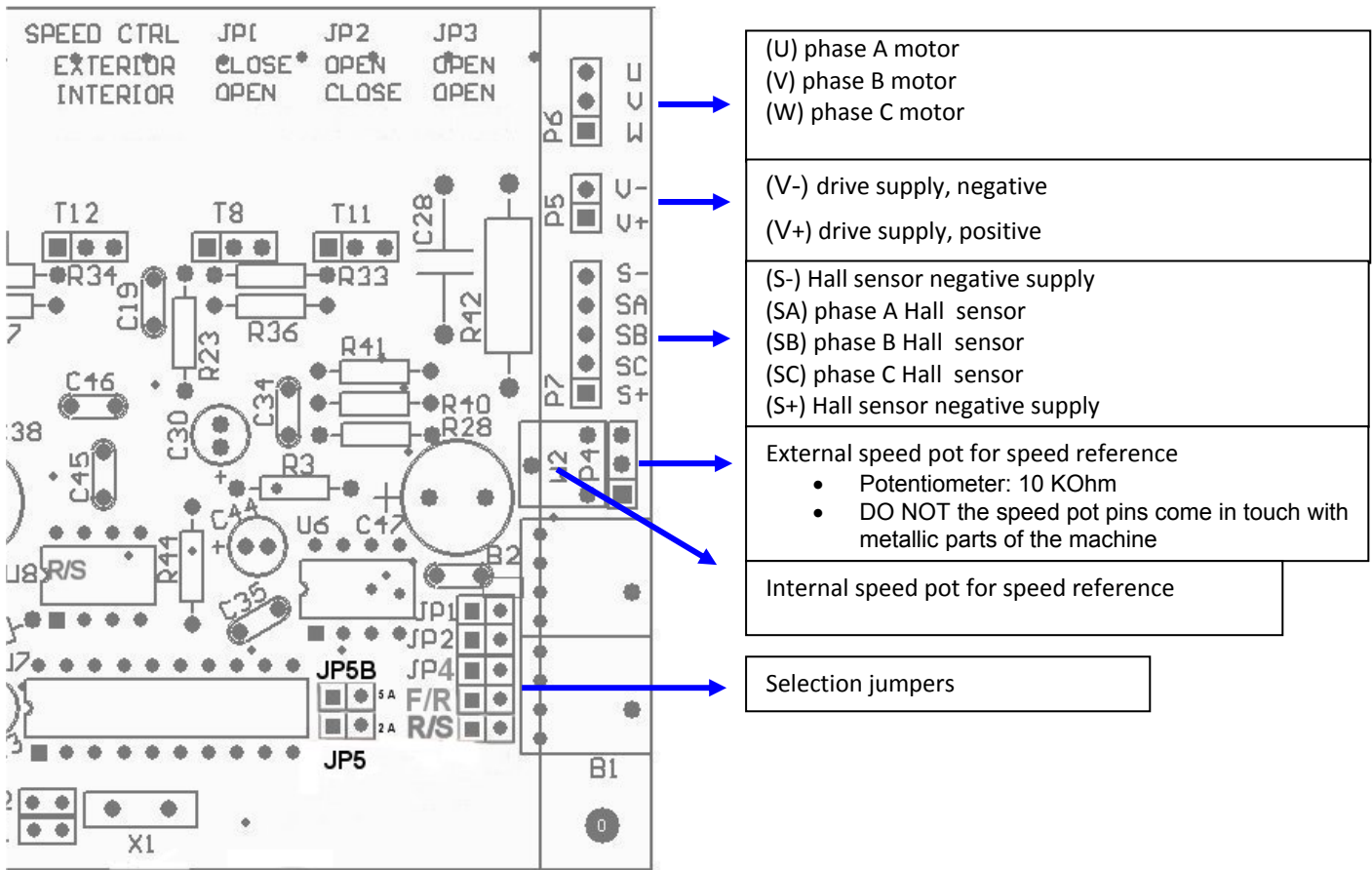
2 DRIVE'S FEATURES

| | |
|--|---|
| MODEL | BLD-07-INTB2 |
| Operating voltage | DC 20V-36V |
| Phases number | 3 |
| Peak current (max for 4 seconds after start) | 12A |
| Rated max current | 7A |
| Output max power | 180W |
| Control system | Closed loop, speed ring |
| speed control error | <10% |
| Speed setpoint | <ul style="list-style-type: none"> • Internal built in potentiometer, • external potentiometer (supplied together with the drive) • external insulated signal 0-2.5 vdc |
| Speed range | From 10% to max rated motor speed |
| Rotation | <p>Both sense of rotation Note: the drive is bidirection 2Q: it means the motor is driven in both direction but not regenerative (=no possible to decelerate when big inertial load applied).</p> <p><u>Drive damage danger</u></p> |
| Protection | Motor fault, Hall sensor fault, overvoltage, undervoltage, shortcircuit |
| Dimension | 110x78x36 |
| Selection Jumpers | JP4: 4 poles : 8 poles JP5/JP5B: 2 Amp (max rated current) 5 Amp (" ") 7 Amp (" ") |
| Connectors: | screw terminal connectors |

4 Safety use

When powered, do not open or remove the cover, neither draw near to terminals any device or plug.

5 Connections



- (U) phase A motor
(V) phase B motor
(W) phase C motor
- (V-) drive supply, negative
(V+) drive supply, positive
- (S-) Hall sensor negative supply
(SA) phase A Hall sensor
(SB) phase B Hall sensor
(SC) phase C Hall sensor
(S+) Hall sensor negative supply
- External speed pot for speed reference
 - Potentiometer: 10 KOhm
 - DO NOT the speed pot pins come in touch with metallic parts of the machine
- Internal speed pot for speed reference
- Selection jumpers

Jumper selection JP1, JP2, JP4, F/R, R/S, JP5/JP5B

| JP1 | JP2 | Speed setpoint selection |
|-------|-------|--------------------------|
| OPEN | CLOSE | Internal speed pot |
| CLOSE | OPEN | External speed pot |

| F/R | Motor direction |
|-------|------------------|
| OPEN | clockwise |
| CLOSE | counterclockwise |

| JP4 | Polarity selection |
|------------|--------------------------------|
| OPEN | 8 poles (BL012.240, BL018.240) |
| CLOSE | 4 poles (all others motors) |

| R/S | Run/Stop contact |
|------------|---|
| OPEN | Stop |
| CLOSE | Run If this contact is always close, the Run/Stop is performed cutting the input power line. |

| JP5 | JP5B | Current limit selection (**) |
|------------|-------------|---|
| CLOSE | OPEN | 2 A rated current limit, about 4.5 A for 4 seconds at start up(*) |
| OPEN | CLOSE | 5 A rated current limit, about 8.5 A for 4 seconds at start up(*) |
| OPEN | OPEN | 7 A rated current limit, about 12 A for 4 seconds at start up(*) |

(*) active each starting R/S contact and each cutting or power input line

(**) start up limit is not active in case of sudden full load (for instance: start up with locked rotor). Damaging drive danger.

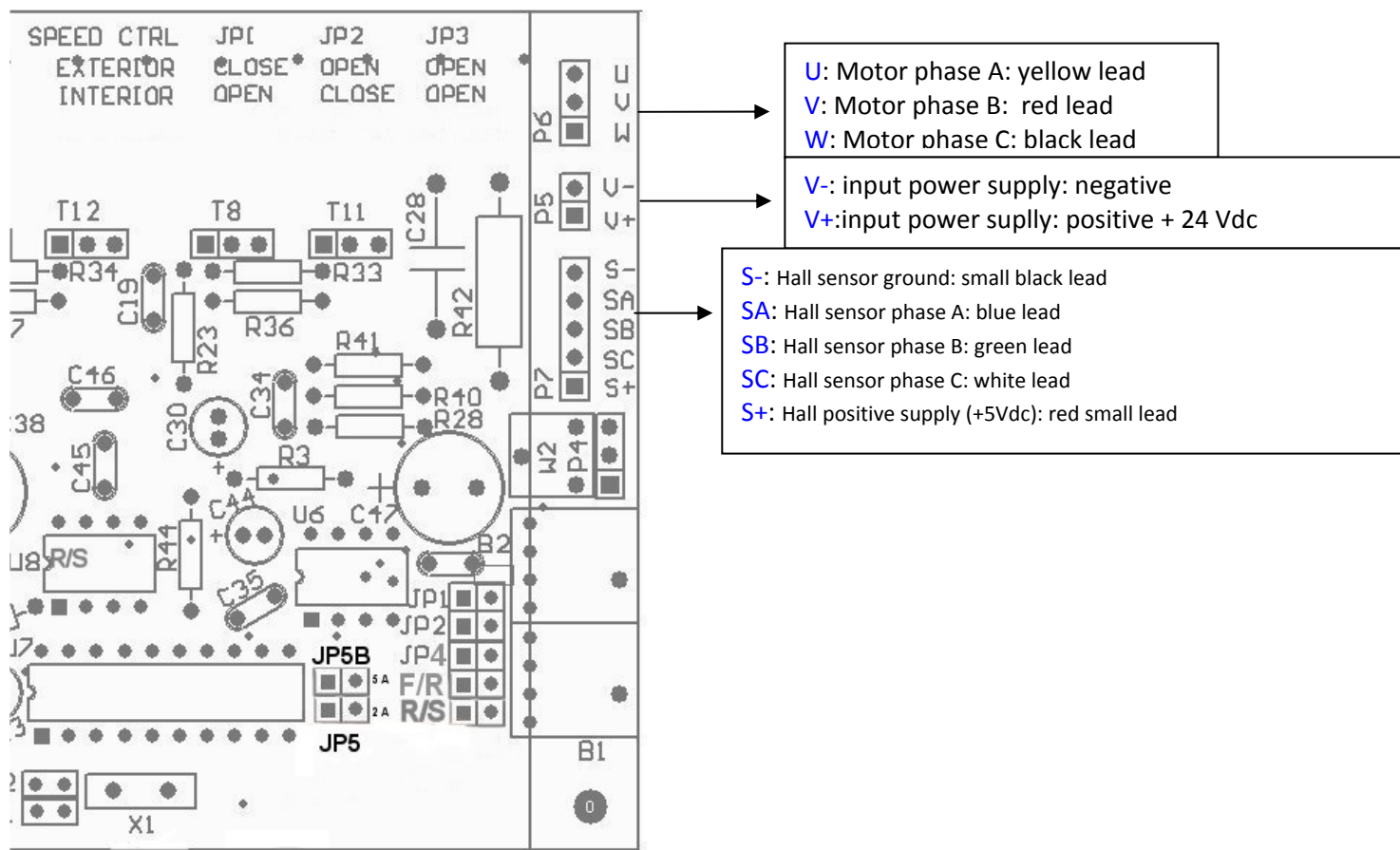
6 How to perform the connections

1. Connect Hall sensor leads and Hall sensor power leads taking care of correct sequence.
2. Connect the 3 motor power leads U,V,W taking care of correct sequence.
3. Connect the drive to power input, DC stabilized supplier.
4. Select Jumpers as per needings
5. Before powering the drive, take care nobody is near to the motor.
6. Every good common sense cautions for people or things due to danger of moving mechanical bodies. Motor can heat during running. Wait for some minutes before touching the motor after stop.

Note: wrong connection or miswiring of correct sequence of the leads can damage the drive

APPENDIX A: motor connection:

BL012.240, BL018.240, BL032.240, BL043.240

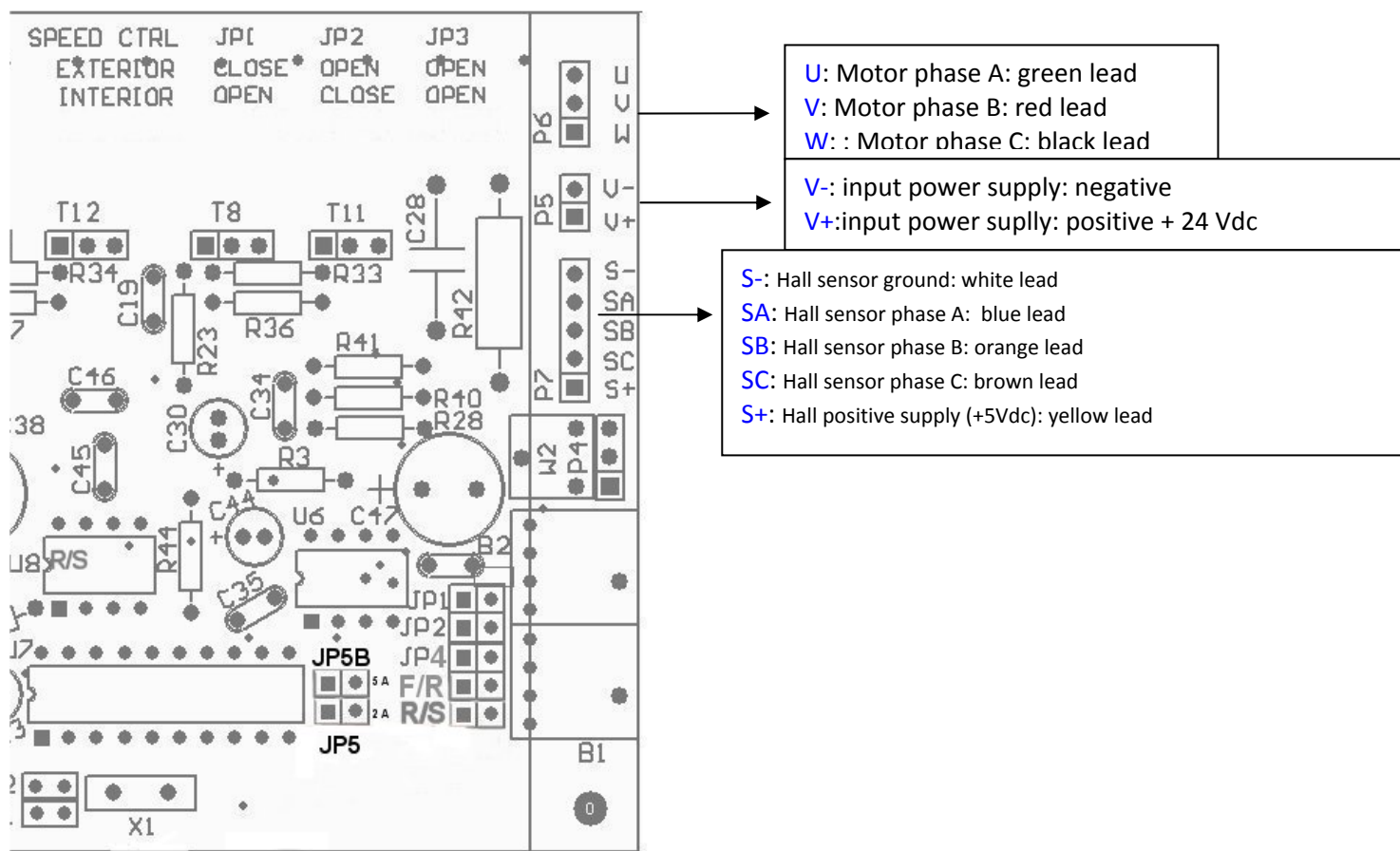


Suggested Jumper selection for current limitation.

| Motor selection | JP5 | JP5B | Current available |
|-----------------------------|------|-------|-------------------|
| BL012.240, BL018.240 | OPEN | CLOSE | 5 A - 8.5 A about |
| BL032.240, BL043.240 | OPEN | OPEN | 7 A - 12 A about |

APPENDIX B: motor connection:

BL005.240

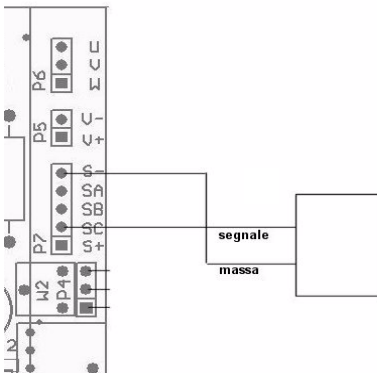


Suggested Jumper selection for current limitation.

| Motor selection | JP5 | JP5B | Current available |
|-----------------|-------|-------|-------------------|
| BL005.240 | CLOSE | CLOSE | 2A - 4.5 A about |

APPENDIX C:

How extracting a signal proportional to motor speed by the means of a Hall sensor channel



To get a signal proportional to motor speed:
use one Hall sensor channel and Hall GND.

Note: pls, use a data logger with high impedance input and insulated GND.

Square wave signal 5 Vdc, duty cycle about 50%.

2 ppr for motors: BL005.240, BL032.240, BL043.240

4 ppr for motors: BL012.240, BL018.240

Pls, call Tech Dept of Intecno Srl for questions and/or specific applications not clearly mentioned in the above features.